

BONROY INTERNATIONAL LIMITED.

ZIBO NEW MATERIAL TRADING CENTER, PLAZA A, NORTHEASTREN CORNER OF BEIJING ROAD AND RENMIN ROAD, ZHANGDIAN, ZIBO, SHANDONG, P.R. CHINA.

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TECHNICAL DATA SHEET

STY-BINDER[®] S-2090

BINDER® S-2090 is styrene modified C5 resin with a narrow molecular weight distribution. It is characterized by light color and low volatility. S-2090 has outstanding rolling ball tack, and excellent balance of peel and cohesive strength.

S-2090 has excellent compatibility with a wide variety of elastomers, olefins, and waxes including SBR, EVA, SBS, SIBS, acrylic and urethanes. Generally soluble in solvents having low to medium polarity

SPECIFICATIONS

| Softening Point (Ring & Ball, $^{\circ}\mathbb{C}$) | 83-91 | ASTM E 28 |
|--|---------|-------------|
| Initial Color (Yellow Index) | 45 Max | ASTM D 6166 |
| Wax Cloud Point (EVA/Resin/Wax=30/45/25) | 105 Max | BDTM/Q-10 |

TYPICAL PROPERTIES

| Softening Point (Ring & Ball, $^\circ\mathbb{C}$) | 88 | ASTM E 28 |
|---|-------|-------------|
| Initial Color (Yellow Index) | 34 | ASTM D 6166 |
| (Ga) | 3 | ASTM D 616 |
| Wax Cloud Point (EVA/Resin/Wax=30/45/25) | 68 | BDTM/Q-10 |
| Acid Value (KOH mg/g) | 0.1 | ASTM D 974 |
| Melt Viscosity BRF, @160 $^\circ \!\! \mathbb{C}$, cps | 370 | ASTM D 3236 |
| @180 °C, cps | 140 | ASTM D 3236 |
| @200 ℃, cps | 60 | ASTM D 3236 |
| Molecular Weight (G.P.C, Mn) | 930 | |
| (G.P.C, Mw) | 1,350 | |
| (G.P.C, Mz) | 2,160 | |
| D | 1.5 | |
| FTIR Ratio, Aromatic (%) | 20 | |

<u>PACKING</u>

BINDER[®] **S-2090** is available both in 25Kg multi-ply paper bags and 500kg bags.

STORAGE

BINDER[®] S-2090 should be stored in cool ventilated dry place. Recommended temperature no exceeding

35°C.